Washington Mill Survey 2000

Veneer and Plywood Mills

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Table 25

Numbers of Veneer and Plywood mills — by type of operation

Economic area of operation	All types	Veneer only	Layup only	Veneer and Layup
Puget Sound	2	0	1	1
Olympic Peninsula	8	4	2	2
Lower Columbia	1	0	0	1
Central Washington	2	0	0	2
Inland Empire	1	0	0	1
State total	14	4	3	7

Table 26 **Numbers of Veneer and Plywood mills — by minimum core size**

			-Lathe	log dia	meter li	imit in i	nches			
Economic area of operation	3	4	5	6	7	8	9	10	11	No Lathe or core
Puget Sound	1	0	0	0	0	0	0	0	0	1
Olympic Peninsula	1	5	0	0	0	0	0	0	0	2
Lower Columbia	0	0	1	0	0	0	0	0	0	0
Central Washington	1	1	0	0	0	0	0	0	0	0
Inland Empire	1	0	0	0	0	0	0	0	0	0
State total	4	6	1	0	0	0	0	0	0	3

Table 27

Numbers of Veneer and Plywood mills — by selected equipment

Economic area of operation	4-foot lathe	8-foot lathe	Slicer	Veneer chipper	Core chipper	Cold press	Hot press	Burner
Puget Sound	0	1	0	1	1	1	2	0
Olympic Peninsula	2	5	0	5	2	0	4	1
Lower Columbia	1	1	0	1	1	0	1	0
Central Washington	0	2	0	2	2	0	2	0
Inland Empire	0	1	0	1	1	0	1	0
State total	3	10	0	10	7	1	10	1

Table 28

Average number of operating days — Veneer and Plywood Mills

Mill type		Average Statewide Days	e Number	
	Veneer only	26	0 4	
	Layup only	29	7 3	
	Veneer and layup	25	0 7	
State ave	rage	26	69 14	

Table 29 **Logs consumed by Veneer and Plywood mills — by diameter** (thousand board feet, Scribner rule)

Minimum diameter (inches)	Volume	Percent
Less than 5	14,451	3
5 to 11	198,521	47
11 to 21	149,465	35
21 or more	62,035	15
State total	424,472	100

Table 30
Wood and bark residues — production and use by Veneer and Plywood mills (dry weight tons)

Economic area		Used							
of operation	Total	Total used	Pulp	Board	Fuel	Other	Unused		
Puget Sound	66,987	66,987	46,185	0	10,789	10,013	0		
Olympic Peninsula	268,729	268,729	167,811	0	72,674	28,244	0		
Lower Columbia	31,125	31,125	5,313	0	25,812	0	0		
Central Washington	151,879	151,879	119,773	14,234	12,665	5,207	0		
Inland Empire	126,936	121,524	78,228	21,648	21,648	0	5,412		
State total	645,656	640,244	417,310	35,882	143,588	43,464	5,412		

Table 31 **Veneer and Plywood production**

(thousand square feet, 3/8-inch basis)

Product	Volume
Veneer	482,686
Plywood	1,084,365
Other	0
State total	1,567,051